

Date: Wednesday, 21/05/2008 1:04:50 PM
 User: Linda Lacelle

Process Sheet

OK

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: BRACE ASSEMBLY		
Job Number	: 05006					
Estimate Number	: 13325					
P.O. Number	:			Part Number	: D3783043	
This Issue	: 21/05/2008		S.O. No.	: PROTO		
Prsht Rev.	: NC			Project Number	: 0805.21	
First Issue	: / /		Type	: R & D SM/MED FAB		
Previous Run	:			Material	:	
Written By	:			Due Date	: 28/05/2008	
Checked & Approved By	:			Qty:	4 Um: Each	
Comment	: Est Rev:A 08-05-19 new issue DD verified by:					

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
2.0	D37693	Tube	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Tube batch: B38884		
3.0	D37651	Clevis	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Clevis batch: B39030		
4.0	AN513A	Bolt	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Bolt batch: M104936		
5.0	NAS1149F0563P	Washer	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Washer batch: M108099		

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Drawing Name: BRACE ASSEMBLY

Job Number: 05006

Part Number: D3783043

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L5

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M107464

JH

080521

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

JH

080521

8.0 QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**

P& 08.05.21

Comment: INSPECT WORK TO CURRENT STEP

9.0 PACKAGING 1

PACKAGING RESOURCE #1



P& 08.05.21

Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock Location:

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

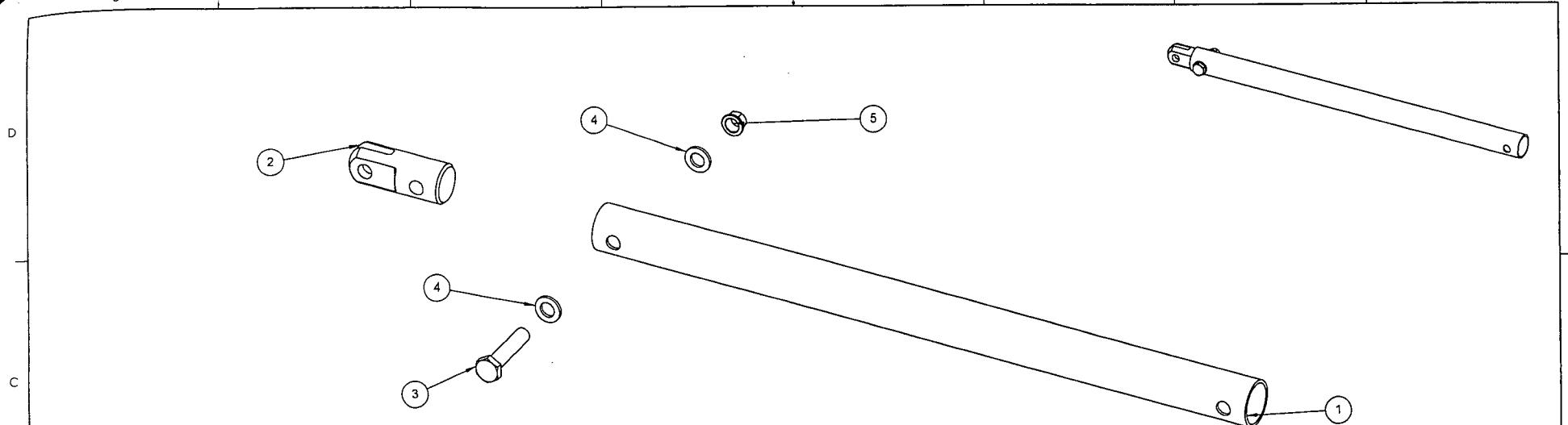
08.05.21 Prototype 4

Job Completion



08.06.11

B 7 6 5 4 3 2 1



D3783-043 LONGITUDINAL BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149F0563P	WASHER	2
5	MS21042L5	NUT	1

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
08.05.21 PFT

X 4

J. Soto

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.41 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3783	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	1:1
DATE	08.05.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1